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Machine datasheet

stock no.: 1107-3266

Machine type:	**Deburring and edge rounding machine**
Manufacturer:	**Lissmac**
Type:	**SBM-XS-300 G1E1**
Serial no.:	
YOM:	**2018**
delivery time:	**immediately**
Location:	**72479 Strassberg**

technical details:

Working hours machine:	2616 h
max. working width:	300 mm
workable material thickness:	1-15 mm
Tension:	400V / 50 Hz
Total power:	13,5 A
Total current consumption:	7,5 kW
Insulation class:	IP42
Infinitely variable feed speed:	0-2 m / min
Length:	2600 mm
Width:	2300 mm
Height:	1300 mm
Machine weight:	1900 kg

Standard configuration:

- With a magnetic table designed for part dimensions of 25 x 25 x 1 mm up to maximum 200 x 200 x15 mm (geometry-dependent)
- With vacuum table for part dimensions of 45 x 45 x 1 mm up to maximum 200 x 200 x15 mm (geometry-dependent)
- Time consuming turn-over of parts with a second pass is not necessary
- Swinging away of the innovative turning station makes it possible to deburr parts longer than 200 mm
- A higher level of automation ensures an economic and reliable deburring process, also for large quantities of parts
- A high and sustainable deburring quality.
- Dry deburring process (no chemical additives as used in tumblers)

- Small parts are returned to the front of the machine and gathered in a box. No extra walking back and forth for the operator.
- Energy-efficient
- The deburring process ensures an even wear of the belt and brushes across the entire width of the machine
- Fast and simple tool Change
- Simple and intuitive operation of the machine
- Modern, compact machine design

Extended machine accessories:

Description: