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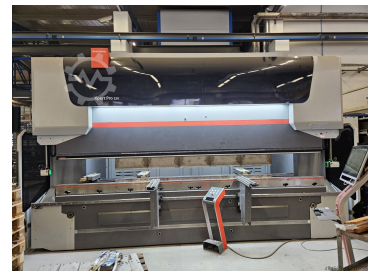


## Machine datasheet

**stock no.: 1107-3222**



**Machine type:** Bending machine  
**Manufacturer:** Bystronic  
**Type:** Xpert Pro 250/4300  
**Serial no.:**  
**YOM:** 2019  
**delivery time:** 05/24  
**Location:** auf Anfrage



### technical details:

|                               |          |
|-------------------------------|----------|
| Press capacity approx.:       | 2500 kN  |
| Stroke:                       | 250 mm   |
| Bending length approx.:       | 4300 mm  |
| Distance between side frames: | 3750 mm  |
| Length:                       | 5240 mm  |
| Width:                        | 2.000 mm |
| Height:                       | 3060 mm  |
| Required power:               | 26 kW    |
| Weight of machine approx.:    | 20300 kg |

### Standard configuration:

- Operating terminal ByVision
- Deflection compensation
- Crowning
- Compensation of column expansion
- Pressing pressure control with crowning
- Material thickness measurement
- 2 front workpiece supports
- Linear guide of lower beam
- Double guide of the upper beam
- Control panel with foot switch
- Support arm for the operating terminal

## Extended machine accessories:

- 6-axis backgauge (X1,X2, R1, R2, Z1, Z2)
- Table T12/H=145

## Productivity package I:

- OWZ clamping: RF-A hydraulic
- Fast Bend + G2

| Bez.     | Bystronic #     | Anzahl | Länge    | Radius | Selektionierung                                |
|----------|-----------------|--------|----------|--------|--|
| P5 RF-A  | 65206.0005.5008 | 8      | 515 mm   | R 1.0  |  |
| P5 RF-A  | 65206.0005.9002 | 1      | 550 FSW  | R 1.0  | 20 + 25 + 30 + 35 + 40 + 200 + 100 HL + 100 HR |
| P5 RF-A  | 65206.0005.0004 | 1      | 1000 FSC | R 1.0  | 10 + 15 + 20 + 30 + 50 + 100 + 200 + 275 + 300 |
| P4 RF-A  | 65206.0004.5007 | 8      | 515 mm   | R 1.5  |  |
| P4 RF-A  | 65206.0004.9002 | 1      | 550 FSW  | R 1.5  | 20 + 25 + 30 + 35 + 40 + 200 + 100 HL + 100 HR |
| P4 RF-A  | 65206.0004.0004 | 1      | 1000 FSC | R 1.5  | 10 + 15 + 20 + 30 + 50 + 100 + 200 + 275 + 300 |
| P12 RF-A | 65206.0012.5001 | 8      | 515 mm   |        |  |
| P12 RF-A | 65206.0012.9001 | 1      | 550 FSW  |        | 20 + 25 + 30 + 35 + 40 + 200 + 100 + 100       |
| P12      | 65200.0015.5002 | 8      | 515 mm   | R 15   |  |
| P12      | 65200.0015.9001 | 1      | 550 FSW  | R 15   |  |
| P7       | 65206.0007.5003 | 8      | 515 mm   | R 3.0  |  |
| P7       | 65206.0007.9002 | 1      | 550 FSW  | R 3.0  |  |
| V8/30°   | 64201.0008.5018 | 8      | 515 mm   |        |  |
| V8/30°   | 64201.0008.9001 | 1      | 550 FSW  |        | (20 + 25 + 30 + 35 + 40 + 200 + 2 x 100)       |
| V12/30°  | 64201.0012.5007 | 8      | 515 mm   |        |  |
| V12/30°  | 64201.0012.9001 | 1      | 550 FSW  |        | (20 + 25 + 30 + 35 + 40 + 200 + 2 x 100)       |
| V16/30°  | 64201.0016.5011 | 8      | 515 mm   |        |  |
| V16/30°  | 64201.0016.9001 | 1      | 550 FSW  |        | (20 + 25 + 30 + 35 + 40 + 200 + 2 x 100)       |
| V24/30°  | 64201.0024.5010 | 8      | 515 mm   |        |  |
| V24/30°  | 64201.0024.9001 | 1      | 550 FSW  |        | (20 + 25 + 30 + 35 + 40 + 200 + 2 x 100)       |
| V32/30°  | 64201.0032.5010 | 8      | 515 mm   |        |  |
| V32/30°  | 64201.0032.9001 | 1      | 550 FSW  |        | (20 + 25 + 30 + 35 + 40 + 200 + 2 x 100)       |
| V50/60°  | 64201.0050.5003 | 8      | 515 mm   |        |  |
| V50/60°  | 64201.0050.9001 | 1      | 550 FSW  |        | (20 + 25 + 30 + 35 + 40 + 200 + 2 x 100)       |
| V80/80°  | 64201.0080.5002 | 8      | 515 mm   |        |  |
| V80/80°  | 64201.0080.9001 | 1      | 550 FSW  |        | (20 + 25 + 30 + 35 + 40 + 200 + 2 x 100)       |