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Machine datasheet

stock no.: 1107-3237



Machine type: Bending machine
Manufacturer: Amada
Type: HD 100-3 ATC
Serial no.:
YOM: 2012
delivery time: immediately
Location: auf Anfrage



technical details:

Press capacity approx.:	100 ton
Bending length approx.:	3110 mm
Distance between side frames:	2700 mm
Stroke:	200 mm
Throat depth:	450 mm
feeding speed:	120 mm / sec
Return speed:	120 mm / sec
Working speed:	10 mm / sec
Control:	AMNC
Term hydraulic:	7200 h
Length:	6080 mm
Width:	3010 mm
Height:	2915 mm
Weight of machine approx.:	10200 kg

Standard configuration:

8-axis back gauge

Extended machine accessories:

- Active angle measuring system type BI-S

- Tool changer

bottom tools:

UW-16 30° 4x15mm 4x20mm 3x25mm 1x30mm 1x50mm 1x60mm 1x80mm 8x100mm

UW-12 30° 4x15mm 4x20mm 3x25mm 1x30mm 1x50mm 1x60mm 1x80mm 8x100mm

UW-12 86° 4x15mm 4x20mm 3x25mm 1x30mm 1x50mm 1x60mm 1x80mm 8x100mm
UW- 8 30° 4x15mm 4x20mm 3x25mm 1x30mm 1x50mm 1x60mm 1x80mm 8x100mm
UW- 8 86° 4x15mm 4x20mm 3x25mm 1x30mm 1x50mm 1x60mm 1x80mm 8x100mm
UW- 6 30° 4x15mm 4x20mm 3x25mm 1x30mm 1x50mm 1x60mm 1x80mm 8x100mm
UW- 6 86° 4x15mm 4x20mm 3x25mm 1x30mm 1x50mm 1x60mm 1x80mm 8x100mm

Upper tools

OW R1 30°: 4x15mm 4X20mm 3x25mm 1x30mm 1x50mm 1x60mm 1x80mm 8x100mm 1x Horn
right 1x Horn left

OW R1 86° goat's foot: 4x15mm 4X20mm 3x25mm 1x30mm 1x50mm 1x60mm 1x80mm 8x100mm
1x Horn right 1x Horn left

Automation:
